

Cold-rolled

USA schedule of price extras

THICKNESS AND WIDTH (inches)		\$ /cwt			
Min. thickness	Nom. thickness	Widths			
		30 - <36	36 - <42	42 - <48	48 - 72
≥097	≥100	Inquire	2.00	1.50	1.50
.060 - .0969	.062 - .0999	Inquire	1.00	Base	Base
.028 - .0599	.029 - .0619	Inquire	1.50	Base	Base
.022 - .0279	.023 - .0289	Inquire	4.00	2.50	1.00
.019 - .0219	.020 - .0229	Inquire	6.00	4.50	3.00
.017 - .0189	.018 - .0199	Inquire	6.00	4.50	3.00
.015 - .0169	.016 - .0179	Inquire	7.00	5.50	4.00
.014 - .0149	.015 - .0159	Inquire	8.50	7.00	5.00

GRADE	\$ /cwt
ASTM A1008	
Commercial steel type A, B or C	Base
Drawing steel type A or B (DSA or DSB)	0.60
Deep drawing steel (DDS)	1.50
Extra deep drawing steel (EDDS)	2.75
SAE J403	
C1004 - C1008	Base
C1010 - C1022	0.75
Structural steel	
Structural steel < 50 ksi min. yield	0.75
High strength ASTM A1008 (SAE J1392)	
HSLA <50 ksi min. yield (XK or XLK)	2.00
HSLA 50 ksi (340 MPa) min. yield (XK or XLK)	2.75
HSLA 55 ksi min. yield (XK or XLK)	3.25
HSLA 60 ksi (420 MPa) min. yield (XK or XLK)	3.75
HSLA 45-60 ksi min. yield (XF or XLF)	+0.50 to XK
HSLA >60 ksi min. yield	Inquire
High strength JIS G3135 (inquire for availability)	
SPFC 340	5.10
SPFC 340H	5.10
SPFC 370	5.40
SPFC 390	5.75
SPFC 440	6.50

GRADE - continued	\$ /cwt
Other	
Specified hardness (Rb 15 pt. range up to and including 1/4 hard (60 - 75 Rb))	0.50
Specified hardness 70 - 85 Rb (1/2 hard)	1.50
Full hard (Rb 84 min.)	Inquire
Enameling ASTM A424 type 2 (includes DS extra)	1.50
Enameling ASTM A424 type 3	2.75
Bake hardenable (inquire for availability)	
BH180	2.50
BH210	3.00
BH250	3.65
BH280	4.35
BH300	4.90

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GRADE - continued		\$/cwt
AHSS / UHSS (inquire for availability)		
SPFC 590	Base + grade	48.50
SPFC 590Y, DP590T/340Y	Base + grade	49.00
DP690T/550Y	Base + grade	55.00
SPFC 780Y, DP780T/420Y	Base + grade	55.00
SPFC 980Y, DP980T/550Y	Base + grade	61.00
DP980T/700Y MP LCE	Base + grade	63.00
DP980T/600Y LCE	Base + grade	63.50
DP1180T/875Y MP	Base + grade	Inquire
DP1180HY	Base + grade	Inquire
DP1180HY/HE (hole expansion)		Inquire
AHSS / UHSS developmental		
HF 1180		Inquire
HSHF 1180		Inquire
Other bake hardenable, dent resistant, dual phase & AHSS grades		Inquire

MARTINSITE® PRODUCT		\$/cwt
All MartInSite® product must be inquired for thickness and width extras, quantity extras etc.		
900M (M130)	Base + grade	61.00
1100M (M160)	Base + grade	Inquire
1300M (M190)	Base + grade	63.00
1500M (M220)	Base + grade	65.00
1700M	Base + grade	68.00
1900M	Base + grade	Inquire

SURFACE TREATMENT/FINISH		\$/cwt
Embossed/texturized (101 & 303 pattern)		1.50
Oil		Base
Dry*		Inquire
Prelube		0.60
Matte finish (typical 30 - 60 Ra)		Base
Exposed		Inquire
Other finishes		Inquire

*Refer to claims policy

TESTING		\$/cwt
Certified chemistry (heat analysis)		Base
Hardness		0.25
Tensile per heat		0.25
Tensile per coil		0.50
Tensile with N value		0.50
Tensile with R&N		0.75
Additional testing		Inquire

THERMAL TREATMENT		\$/cwt
Continuous anneal (specified or required)		Inquire
I/N Tek lock		0.75

PROCESSING		\$/cwt
No weld		Inquire
Recoiled (removal of coil ends on CRFH)		1.50
Other processing i.e. tension leveling, slitting etc.		Inquire

GENERAL		\$/cwt
Order quantity <40t per item*		1.25
Restricted thickness tolerance		Inquire
Restricted width tolerance		Inquire
Restricted chemistry		Inquire
Restricted mechanical properties		Inquire
Inclusion shape control		Inquire
PIW 200 - 399		1.00
PIW <200		2.00

*An item is considered one size, grade, destination and delivery date

Cold-rolled motor lamination

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		Widths			
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.029 - .0619		Inquire	1.50	Base	Base
.023 - .0289		Inquire	4.00	2.50	1.00
.020 - .0229		Inquire	6.00	4.50	3.00
.018 - .0199		Inquire	6.00	4.50	3.00

GRADE		\$ /cwt
Type 2	CS	2.00
Type 3	3.0/2000	2.50
Type 4	2.5/2000	2.65
Type 4.5	2.37/2000	2.95
Type 5	2.25/2000	3.85
Type 6	1.9/1700	5.00

All other applicable cold-rolled extras apply

General pricing notes

USA Cold-rolled

1. All prices are in US Dollars per 100 pounds (\$/cwt), FOB producing mill or processor, with no freight equalization.
2. All prices are in effect at time of acknowledgement.
3. All prices are subject to change without notice.
4. Ordered max coil weights (PIW's) must match ordered quantities & mode of transportation.
5. Inquire all initial orders to determine mill acceptance.
 - a. Not all thickness/width/grade combinations are available at each production facility.
 - b. Not all processing is available at every facility.
 - c. Non-standard chemistries must be inquired and may result in additional charges and minimum quantities.
 - d. Certain grades will be subject to heat or tundish lot quantities which may vary by facility.
 - e. The minimum order quantity on all standard grades is 40 tons per item (unless an exception is stated elsewhere in these notes). An item is considered one size, grade, destination and delivery date.
 - f. Extras include test report where required by specification designation.
 - g. Coil weight extras and non-standard packaging extras will apply.
6. Mills work to latest agreed to specification revisions.
7. Product offered on 24 inch ID only.
8. The customer's end use and exposure should be included on all purchase orders. If no end use or exposure are given, the mill will default to "miscellaneous" as unexposed application.

General order guidelines

USA Light flat rolled and tin mill products

COIL WEIGHT

A full weight coil, with or without welds, is any coil weighing more than 75% of the specified or required maximum coil weight which is negotiated between buyer and seller on the basis of mill normal coil weight production practice. Orders will not be accepted for a minimum coil weight or exact weight coils.

Light weight coils accruing from production will be shipped up to 20% of the ordered item weight. A light weight coil is any coil between 50% and 75% of the specified or required maximum coil weight.

PERMISSIBLE VARIATION FROM ORDERED QUANTITY

120,000 lbs. and over 5% over or 5% under

Under 120,000 lbs. to 25,000 lbs.
$$\frac{\text{Order quantity}}{\text{Max coil weight}} = \text{number of coils}$$

Order is complete when number of coils are supplied and fall within coil weight variance.